

Gaston **MILLE**[®]

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Gaston//MILLE®

22|31

CASUAL//
GRIP//

32|37

Félicie®

38|55

Smile®

56|61

MILLENIUM //

62|69

GM//S
By Gaston//MILLE

70|75

SOLES
BY
MICHELIN

**FRENCH
CONNECTION**

INNOVATING EVERY DAY **FOR TIMELESS QUALITY**

At GASTON MILLE®, French manufacturer of safety shoes since 1912, our primary mission has always been and will always be the protection of workers.

Today, faced with the challenge of climate change, it is our duty to fully acknowledge our environmental impact and act with future generations in mind.

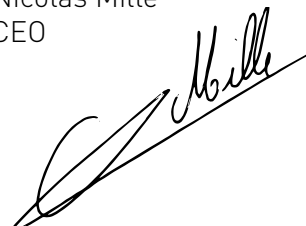
Our commitment to 80% French manufacturing clearly distinguishes us from other players who largely outsource their production to Asia. This local presence allows us to control our entire value chain, from sourcing raw materials to final delivery.

Our first priority is to reduce our ecological footprint within our Courthézon factory. This involves reducing waste, managing energy consumption, optimizing materials, and rationalizing transportation. Our second focus is the eco-design of our shoes, prioritizing environmentally friendly and European-sourced materials. The durability of our products constitutes our third commitment, with models designed to last using robust materials and minimal stitching. Lastly, we aim to offer our customers a repair service to extend the life of their shoes..

Of course, our environmental policy is based on respect for people, within our factory as well as with our subcontractors and suppliers. We have always implemented a proactive CSR policy that places the well-being of our employees at the heart of our priorities..

GASTON // MILLE®
Since 1912

Nicolas Mille
CEO







A RANGE **WITHOUT COMPROMISE**

The new Gaston'MILLE® range combines the performance and durability of superior quality materials, a unique comfortable fit that adapts to all types of feet, and a meticulously designed upper to withstand external aggressions; all ensuring a high level of safety.

Drawing on our extensive experience in manufacturing footwear, Gaston'MILLE® offers products that are tailored to specific environments and built to stand the test of time.

The soles provide maximum foot protection against slipping, cuts, punctures, shocks and crushing, as well as resistance to heat and cold, oil, and hydrocarbons.

Our materials are rigorously selected: supple full-grain leather (2.2 mm), imperceptible fiberglass protective toe caps, and premium BASF® polyurethane soles that are ultra-light and flexible.

We also offer various levels of electrical resistance ranging from conductive soles, ESD, antistatic, to insulating soles.

These products have been designed and developed thanks to a deep understanding of various professions, feedback from our customers, and a faithful listening to the expectations expressed by users, particularly regarding safety, comfort, and durability.

The Gaston'MILLE® range will fully satisfy you with the guarantee of "Made in France" quality.



UNION
S3 HI CI FO SR

[39/48] Ref : UHMA3



240J
FIBRE DE VERRE



1100N
ANTI-PERFORATION
ACIER



DOUBLINE
SANITIZED[®]



SR



TIGE EN CUIR



HI



CI



FO



LG

STANDARD
EN ISO 20345

TOECAP
Fibreglass

PENETRATION RESISTANT MIDSOLE
Steel

LINING
Sanitized[®]

OUTSOLE
PU/PU

UPPER
Nubuck leather

INSOLES
Mille Soft[®]

SOLE TECHNOLOGY
FusionGrip[®]



SCRAPPER

S3L HI CI HRO FO LG SR

[39/48] Ref : SHMA3

LG



STANDARD
EN ISO 20345

TOECAP
Fibreglass

PENETRATION RESISTANT MIDSOLE
Textile

LINING
Microfibre

SOLE
PU/Nitrile

UPPER
Nubuck leather

INSOLE
Mille Soft®

SOLE TECHNOLOGY
FusionGrip®



PEPPER
S3L HI CI FO LG SR

(39/48) Ref : PBN03

(49-51) Ref : GPAG3E (Large size)



HOT PEPPER
S3L AN HI CI FO LG SR

(37/48) Ref : PHN03 / PHNF3 (with fur)

(49-51) Ref : GPHG3E (large size)



HOT PEPPER MILLETURN

S3L AN HI CI FO LG SR

(39/48) Ref : PHNR3



FOT HOT PEPPER ONLY



STANDARD
EN ISO 20345

TOECAP
Fibreglass

PENETRATION RESISTANT MIDSOLE
Textile

LINING
Sanitized®

SOLE
PU/PU

UPPER
Full grain leather

INSOLE Mille Soft®

SOLE TECHNOLOGY
FusionGrip®



TARMIL
S2 PL FO HI HRO

(39/47) Ref : PHTA3

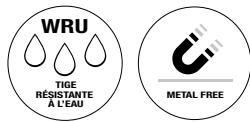
Asphalt-specific



FOR TARMIL AND ANTICUT ONLY



FOR TARMIL ONLY



FOR ANTICUT AND HOT PEPPER LINED ONLY



FOR ANTICUT ONLY



FOR HOT PEPPER LINED ONLY



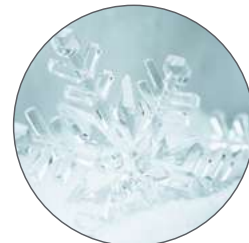
ANTICUT
S3 AN CR HI HRO FO LG SR

(39/48) Ref : PHAC3



HOT PEPPER LINED
S3L AN HI CI FO LG SR

(39/48) Ref : PHNF3



STANDARD
EN ISO 20345

TOE CAP
Fibreglass

SEMELLE ANTIPERFORATION
Textile

LINING
Anticut : Coolmax®
Tarmil : Sanitized®

SOLE
PU/Nitrile
Anticut: PU/PU

UPPER
Full grain leather

INSOLE
Anticut : Mille Soft®
Tarmil : HRO Soft® Aluminized

SOLE TECHNOLOGY
Anticut : FusionGrip®
Tarmil : HRO



CUMIN
S3L HI CI FO LG SR
(39/48) Ref : PBMA3



HOT CUMIN
S3L AN HI CI FO LG SR
(37/48) Ref : PHMA3

LG

FO

240J
FIBRE DE VERRE

1430M
ANTIPERFORATION
TEXTILE

DOUBLURE
SANITIZED®

SR

TIGE EN CUIR

HI

CI

AN

METAL FREE

STANDARD
EN ISO 20345

TOECAP
Fibreglass

SEMELLE ANTIPERFORATION
Textile

DOUBLURE
Sanitized®

SOLE
PU/PU

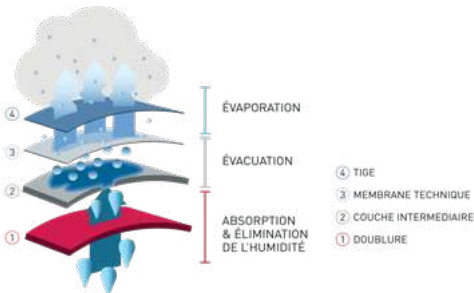
UPPER
Full grain leather

INSOLE
Mille Soft®

SOLE TECHNOLOGY
FusionGrip®



HOT CUMIN MILLEMETA®
S3L M AN HI CI FO LG SR
[39/48] Ref : PHMM3



FOR HOT CUMIN MILLEDRY® ONLY



HOT CUMIN MILLEDRY®
S7L AN HI CI FO LG SR
[39/48] Ref : PHM03

STANDARD
EN ISO 20345

TOECAP
Fibreglass

PENETRATION RESISTANT MIDSOLE
Textile

LINING
Sanitized®

SOLE
PU/PU

UPPER
Full grain leather

INSOLE
Mille Soft®

SOLE TECHNOLOGY
FusionGrip®



MASTER NOIR
S3L HI CI HRO FO LG SR

(37/48) Ref : M0N03

Available in PU/PU - Ref: M0NU3



MASTER MILLEMETA®
S3L M HI CI HRO FO LG SR

(37/48) Ref : M0NM3

Available in PU/PU - Ref: M0UM3



FOR MASTER MILLEMETA ONLY



STANDARD
EN ISO 20345

TOECAP
Fibreglass

PENETRATION RESISTANT MIDSOLE
Textile

LINING
Coolmax®

SOLE
PU/Nitrile

UPPER
Full grain leather

INSOLE
Mille Soft®

INSOLE TECHNOLOGY
FusionGrip®



RANGERS S3L HI CI FO LG SR

(39/48) Ref : ROMA3



FO



LG



240J
FIBRE DE VERRE



1430N
ANTIPERFORATION
TEXTILE



SR



DOUBLURE
COOLMAX®



TIGE EN CUIR



HI



CI



FACILE À CHAUFFER
& DÉCHAUFFER



METAL FREE

STANDARD
EN ISO 20345

TOECAP
Fibreglass

PENETRATION RESISTANT MIDSOLE
Textile

LINING
Coolmax®

SOLE
PU/PU

UPPER
Full grain leather

INSOLE
Mille Soft®

SOLE TECHNOLOGY
FusionGrip®



UNITAN FUR-LINED
S3 HI CI FO SR

(37/48) Ref : UOMF3



UNITAN
S3 HI CI FO SR

(37/48) Ref : UOMA3



STANDARD
EN ISO 20345

TOECAP
Fibreglass

PENETRATION RESISTANT MIDSOLE
Acier

LINING
Sanitized® (Natural quilted fabric for fur-lined Unitan)

SOLE
PU/PU

UPPER
Full grain leather

INSOLE
Mille Soft®

SOLE TECHNOLOGY
FusionGrip®



RANGEBOOT S3L HI CI FO LG SR

(39/48) Réf : UORA3



FO



LG



24DJ
FIBRE DE VERRE



1430N
ANTIPERFORATION
TEXTILE



DOUBLURE
SANITIZED®



SR



TIGE EN CUIR



HI



CI



METAL FREE



FACILE A CHAUSSER
& DECHAUSSER

STANDARD
EN ISO 20345

TOECAP
Fibreglass

PENETRATION RESISTANT MIDSOLE
Textile

LINING
Sanitized®

SOLE
PU/PU

UPPER
Full grain leather

INSOLE
Mille Soft®

SOLE TECHNOLOGY
FusionGrip®



ATNA TOP
S3 HI HRO WG SRC
(39/48) Ref : AON03



VOLCA
S3 HI HRO WG SRC
(39/48) Ref : VON03



FOR ATNA TOP ONLY

FOR VOLCA ONLY



FOR ATNA TOP ONLY

STANDARD

EN ISO 20349 - 2

TOECAP

Fibreglass

PENETRATION RESISTANT MIDSOLE

Textile

LINING

Santitized®

SOLE

PU/Nitrile

UPPER

Full grain leather

INSOLE

Mille Soft®

SOLE TECHNOLOGY

FusionGrip®



CELSIUS
S3L HI HRO FO LG SR
(39/48) Ref : UOCE3



UNISOUDEUR
S3 HI HRO WG SRC
EN ISO 20349
(39/48) Ref : UHN03



FOR UNISOUDEUR ONLY



STANDARD
EN ISO 20345

TOECAP
Fibreglass

PENETRATION RESISTANT SOLE
Textile

LINING
Santitized®

SOLE
PU/Nitrile

UPPER
Full grain leather

INSOLE
Mille Soft®

SOLE TECHNOLOGY
FusionGrip®



THUNDERSTORM
 SB PL WPA E FO LG SR
 (39/48) Ref : MOST3



STANDARD
 EN ISO 20345

TOECAP
 Fibreglass

PENETRATION RESISTANT SOLE
 Textile

LINING
 Coolmax®

SOLE
 PU/PU insulating

UPPER
 Full grain leather

INSOLE
 Mille Soft®

SOLE TECHNOLOGY
 FusionGrip®

STORM

SB PL WPA E FO LG SR

(39/48) Réf : PBST3



POUR HOT STORM UNIQUEMENT

AN



CI



HI

E



LG



HOT STORM

SB PL AN WPA E FO LG SR

(39/48) Réf : PHST3

STANDARD
EN ISO 20345

TOECAP
Fibreglass

PENETRATION RESISTANT SOLE
Textile

LINING
Santitized®

SOLE
PU/PU insulating

UPPER
Full grain leather

INSOLE
Mille Soft®

SOLE TECHNOLOGY
FusionGrip®



CASUAL GRIP

The **CasualGrip®** range combines look, comfort, and flawless safety.

With its sporty appearance, the range is designed for professionals in manufacturing, logistics & distribution, as well as finishing and craftsmanship. It perfectly meets the working conditions of these sectors (repetitive bending, frequent back-and-forth movements, prolonged standing).

The thin, stylish outsole provides excellent cushioning thanks to the expanded Rebound PU and offers very strong grip on all types of ceramic floors covered with soapy solutions.

This range is manufactured in France at our production site using a thermo injection process, ensuring better cushioning, abrasion resistance, and electrical resistance (ESD or insulating).

CasualGrip® is the sporty safety range, made in France by Gaston MILLE.



SATURNE
S3 HI CI SRA ESD

[39/48] Ref : SAHV3



ORION
S3 FO SR ESD

[35/48] Ref : OBOR3



STANDARD
EN ISO 20345

TOECAP
Aluminium

PENETRATION RESISTANT SOLE
Textile

LINING
Poromax®

SOLE
PU/TPU

UPPER
Technical textile

INSOLE
Mille Soft®

SOLE TECHNOLOGY
CasualGrip®

CERES S3 HI CI SRA ESD

(39/48) Ref : CEHE3



STANDARD
EN ISO 20345

TOECAP
Aluminium

PENETRATION RESISTANT SOLE
Textile

LINING
Poromax®

SOLE
PU/TPU

UPPER
Technical textile

INSOLE
Mille Soft®

SOLE TECHNOLOGY
CasualGrip®



**MERCURE
S3L FO SR ESD**

(35/48) REF : MBGV3



STANDARD

EN ISO 20345

TOECAP

Aluminium (fibreglass size 35 to 39)

PENETRATION RESISTANT SOLE

Textile

LINING

Poromax®

SOLE

PU/PU

UPPER

Technical textile

INSOLE

Mille Soft®

SOLE TECHNOLOGY

CasualGrip®



JUPITER
S3L FO SR ESD
 (39/48) Ref : JBN03



STANDARD
 EN ISO 20345

TOECAP
 Aluminium

PENETRATION RESISTANT SOLE
 Textile

LINING
 Poromax®

SOLE
 PU/PU

UPPER
 Technical textile

INSOLE
 Mille Soft®

SOLE TECHNOLOGY
 CasualGrip®



**COLOMBO
S3 SRC ESD**

(39/48) Ref : BBMT3



STANDARD
EN ISO 20345

TOECAP
Aluminium

PENETRATION RESISTANT SOLE
Textile

LINING
Poromax®

SOLE
PU/TPU

UPPER
Microfibre

INSOLE
Mille Soft®

SOLE TECHNOLOGY
CasualGrip®

NEPTUNE
S3 AN HI CI SRA ESD
(39/48) Ref : NEHN3



FOR NEPTUNE ONLY



MARS
S3 HI CI SRA ESD
(39/48) Ref : MABN3

STANDARD
EN ISO 20345

TOECAP
Aluminium

PENETRATION RESISTANT SOLE
Textile

LINING
Coolmax®

SOLE
PU/TPU

UPPER
Micro injected textile

INSOLE
Mille Soft®

SOLE TECHNOLOGY
CasualGrip®



HOT GINGER
S3L FO SR ESD

(35/48) Ref : GHN03



STANDARD

EN ISO 20345

TOECAP

Aluminium (fibreglass size 35 to 39)

PENETRATION RESISTANT MIDSOLE

Textile

LINING

Poromax®

SOLE

PU/PU

UPPER

Washable microfibre

INSOLE

Mille Soft®

SOLE TECHNOLOGY

CasualGrip®



GINGER
S3L FO SR ESD
 (35/48) Ref : GBN03



STANDARD
 EN ISO 20345

TOECAP
 Aluminium (fibreglass size 35 to 39)

PENETRATION RESISTANT MIDSOLE
 Textile

LINING
 Poromax®

SOLE
 PU/PU

UPPER
 Washable microfibre

INSOLE
 Mille Soft®

SOLE TECHNOLOGY
 CasualGrip®





Félicie®

Félicie MILLE is actually the co-founder of **Gaston MILLE**.

She undertook the creation of the company and its production unit in Orange during the absence of her husband, Gaston, who was requisitioned during the war.

Félicie was the first woman to start producing work shoes in France. It seemed only fitting to name our new exclusively female shoe line in honor of the committed and militant woman that Félicie was.

We have created models adapted to the morphology of the female foot, with a distinctive, elegant, and confident style for women at work.

Women finally have a complete line dedicated to them, made in France, designed for the industries of manufacturing, construction, and logistics.

Félicie® is the guarantee of French craftsmanship, ensuring safety, quality, comfort, and elegance for working women.



HOT VENUS
S3 AN SRA ESD
(35/42) Ref : VEHN3



VENUS
S3 SRA ESD
(35/42) Ref : VEBN3



STANDARD
EN ISO 20345

TOECAP
Fibreglass

PENETRATION RESISTANT MIDSOLE
Textile

LINING
Coolmax®

SOLE
PU/TPU

UPPER
Full grain leather

INSOLE
Mille Soft®

INSOLE TECHNOLOGY
CasualGrip®

HOT ERIS S3 AN SRA ESD

(35/42) Ref : ERHN3



ERIS S3 SRA ESD

(35/42) Ref : ERBN3



STANDARD
EN ISO 20345

TOECAP
Fibreglass

PENETRATION RESISTANT MIDSOLE
Textile

LINING
Coolmax®

SOLE
PU/TPU

UPPER
Micro-injected technical textile

INSOLE
Mille Soft®

INSOLE TECHNOLOGY
CasualGrip®



STANMILLE LADY CONFETTI
S1P SRA ESD

(35/42) Ref : SMFC1



STANMILLE LADY GOLD
S3 SRA ESD

(35/42) Ref : SMFG3



STANDARD
EN ISO 20345

TOECAP
Fibreglass

PENETRATION RESISTANT MIDSOLE
Textile

LINING
Poromax®

SOLE
PU/PU

UPPER
Microfibre

INSOLE
Mille Soft®

INSOLE TECHNOLOGY
CasualGrip®



STANMILLE LADY SCRATCH S3 SRA ESD

(35/42) Ref : SMFV3



240J
FIBRE DE VERRE



1430N
ANTIPERFORATION
TEXTILE



DOUBLURE
POROMAX®



SRA
RÉSISTANTE AU
GLISSEMENT



TIGE
EN MICROFIBRE



ESD

STANDARD
EN ISO 20345

TOECAP
Fibreglass

PENETRATION RESISTANT MIDSOLE
Textile

LINING
Poromax®

SOLE
PU/PU

UPPER
Microfibre

INSOLE
Mille Soft®

INSOLE TECHNOLOGY
CasualGrip®



Smile®

Smile® is a range that aims to reconcile employees with wearing personal protective equipment.

It represents a strong break and modern update in the design of the models, while meeting job requirements.

Its primary focus is on comfort, aesthetics, and high slip resistance on ceramic floors.

It encourages the new generation to wear safety shoes.

Employees in the fields of catering, food processing, hygiene, and healthcare will find themselves in Smile®.

Smile®, the range of shoes that helps bring back the «smile» at work.



OTTAWA NOIR
S2 SRC
(35/48) Ref : OTHN1



OTTAWA BLANC
S2 SRC
(35/48) Ref : OTHB1



STANDARD

EN ISO 20345

TOECAP

Aluminium (fibreglass size 35 to 39)

LINING

Poromax®

SOLE

PU/PU

UPPER

Microfibre

INSOLE

Mille Soft®

SOLE TECHNOLOGY

CasualGrip®

MOON NOIR
S2 SRC ESD
(35/48) Ref : MHBN2



MOON BLEU
S2 SRC ESD
(35/48) Ref : MHBE2



STANDARD
EN ISO 20345

TOECAP
Aluminium (fibreglass size 35 to 39)

LINING
Poromax®

SOLE
PU/PU

UPPER
Microfibre

INSOLE
Mille Soft®

SOLE TECHNOLOGY
CasualGrip®

HOT MOON NOIR

S2 SRC ESD

(35/48) Ref : MHHN2



HOT MOON

S2 SRC ESD

(35/48) Ref : MHHE2



STANDARD

EN ISO 20345

TOECAP

Aluminium (fibreglass size 35 to 39)

LINING

Poromax®

SOLE

PU/PU

UPPER

Microfibre

INSOLE

Mille Soft®

SOLE TECHNOLOGY

CasualGrip®



LIBERTY
SB E A FO SRC ESD
 (35/48) Réf : LHBE1



STANDARD
 EN ISO 20345

TOECAP
 Aluminium (fibreglass size 35 to 39)

LINING
 Poromax®

SOLE
 PU/PU

UPPER
 Microfibre

INSOLE
 Mille Soft®

SOLE TECHNOLOGY
 CasualGrip®



STANMILLE WHITE

S3L FO SR

(35/48) Ref : SMBB3



STANMILLE BLACK

S3L FO SR

(35/48) Ref : SMBN3



STANDARD
EN ISO 20345

TOECAP
Aluminium (Fibreglass from 35 to 39)

PENETRATION RESISTANT MIDSOLE
Textile

LINING
Poromax®

SOLE
PU/PU

UPPER
Microfibre

INSOLE
Mille Soft®

INSOLE TECHNOLOGY
CasualGrip®



TITANIA
S3 SRA ESD
 (35/48) Ref : THBB3



STANDARD

EN ISO 20345

TOECAP

Aluminium (fibreglass size 35 to 39)

LINING

Poromax®

SOLE

PU/PU

UPPER

Injected technical textile

INSOLE

Mille Soft®

SOLE TECHNOLOGY

CasualGrip®



GOLF
S3 SRC

(39/47) Ref : GOLF3



STANDARD

EN ISO 20345

TOECAP

Fibreglass

PENETRATION RESISTANT MIDSOLE

Textile

SOLE

PU

UPPER

Full grain leather

INSOLE

Microfibre

SOLE TECHNOLOGY

CasualGrip®



AZALÉE SB E A SRC

(35/42) Ref Azalée Fuchsia : AZFT1N

(35/42) Ref Azalée Noir : AZNT1N

(35/42) Ref Azalée Blanc : AZAT1N



STANDARD
EN ISO 20345

TOECAP
Fibreglass

LINING
Poromax®

SOLE
PU

UPPER
Microfibre

INSOLE
Azalée Soft®

SOLE TECHNOLOGY
FlowerGrip®



AZALÉE INDIGO
SB E A SR

(35/42) Ref : AZIN1



STANDARD
EN ISO 20345

TOECAP
Fibreglass

LINING
Poromax®

SOLE
PU

UPPER
Microfibre

INSOLE
Azalée Soft®

SOLE TECHNOLOGY
FlowerGrip®



AZALÉE JUNGLE SB E A SR

(35/42) Ref : AZJU1



240J
FIBRE DE VERRE



SRC
SRA + SRB



DOUBLURE
POROMAX®



TIGE
EN MICROFIBRE



ANTISTATIC



E

STANDARD

EN ISO 20345

TOECAP

Fibreglass

LINING

Poromax®

SOLE

PU

UPPER

Microfibre

INSOLE

Azalée Soft®

SOLE TECHNOLOGY

FlowerGrip®



Smile®

This collection is intended for those who value fundamental demands of comfort, aesthetics, durability, anti-slip, anti-static, and shock absorption at the heel.

It is designed for professions where dynamic and sustained activity involves constant movement, while also requiring standing and static postures.

The 'so Frenchy' look of Gaston MILLE® will appeal to staff in the catering, room service, hygiene, and healthcare sectors.

Smile® is the answer for employees who do not need protection from a safety toe cap or anti-perforation sole, but demand long-lasting comfort and an antifatigue feel.





STARLIGHT

02 SRA

[35/47] Ref : SLBM9



STANDARD
EN ISO 20347

LINING
Microfibre

UPPER
Technical textile

SOLE
PU/Rubber

INSOLE
Smile® grey

SOLE TECHNOLOGY
SmartGrip®



STANMILLE BLANC
02 SRA
(35/47) Ref : SMBB9



STANMILLE NOIR
02 SRA
(35/47) Ref : SMBN9



STANDARD
EN ISO 20347

LINING
Microfibre

UPPER
Technical textile

SOLE
PU/Rubber

INSOLE
Smile® grey

SOLE TECHNOLOGY
SmartGrip®



AMARYLLIS
OB E A WRU SRC
 (35/42) Ref : SAMA9



STANDARD
 EN ISO 20347

LINING
 Microfibre

UPPER
 Microfibre

SOLE
 PU/Rubber

INSOLE
 Azalée Soft®

SOLE TECHNOLOGY
 FlowerGrip®



STYLE
02 SRC

(39/47) Ref : GOST9



STANDARD
EN ISO 20347

LINING
Microfibre

UPPER
Full grain leather

SOLE
PU

INSOLE
Microfibre

SOLE TECHNOLOGY
VilleGrip®



Gaston MILLE

MILLENIUM

Gaston MILLE® is the inventor of the **Millenium Protect®** safety overshoe with a safety toe cap.

Today, the **Millenium®** range is expanded with three products intended for factory and warehouse visitors, as well as occasional use. Its normative requirements include those of safety shoes, such as slip resistance, perforation resistance, impact protection, and crush resistance.

The Millenium Full Protect® variant offers, in addition to the safety toe cap, a perforation-resistant plate and an anti-slip sole. Made from the latest generation of technical materials, thermoplastic polyurethane, and a fiberglass toe cap (240J), these overshoes are reusable and easily washable.

The models in the Millenium® range are intended for the logistics, industry, administration, catering, and room service sectors.





MILLENIUM PREMIUM

CE

(S, M or L) Ref Millenium Premium - Kit of 5 mixed pair(1xS - 2xM - 2xL) : MLPCK

(S, M or L) Ref Millenium Premium - Set of 5 pairs of the same size : MLPCL

35 to 39	40 to 44	45 to 48
S	M	L



STANDARD

Tested according to EN ISO 20345 by experts

TOECAP

Fiberglass

SOLE

TPU

UPPER

TPU

SOLE TECHNOLOGY

MilleniumGrip®



MILLENIUM FULL PROTECT

CE

(S, M or L) Ref Millenium Full Protect - Kit of 5 mixed pairs (1xS - 2xM - 2xL) : MFPUK

(S, M or L) Ref Millenium Full Protect - Set of 5 pairs of the same size : MFPUL

35 to 39	40 to 44	45 to 48
S	M	L



STANDARD

Tested according to EN ISO 20345 by experts

PENETRATION RESISTANT MIDSOLE

Steel

TOECAP

Steel

SOLE

PU

UPPER

PU

SOLE TECHNOLOGY

MilleniumGrip®



MILLENIUM GRIP FO SRC

(4 sizes) Ref : MLOGN

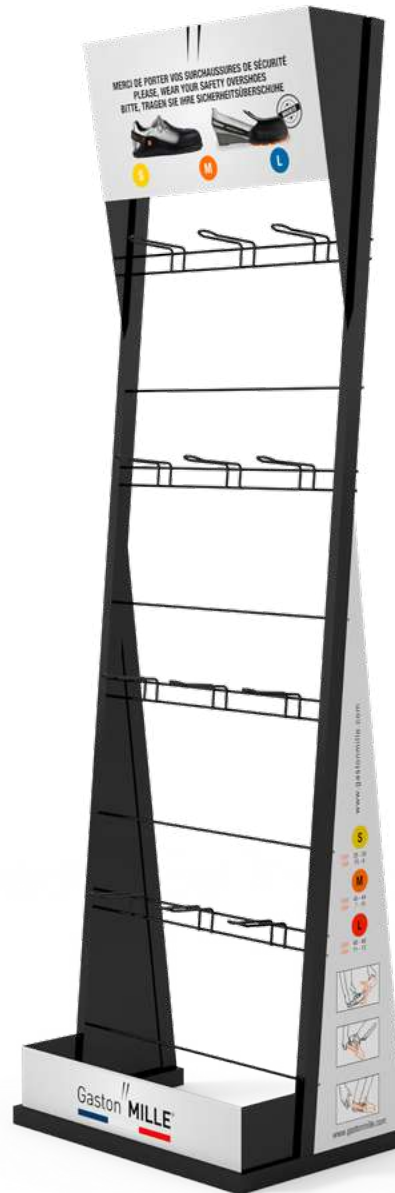
34 to 37	38 to 41	42 to 45	46 to 48
S	M	L	XL



SOLE
TPU

UPPER
TPU

SOLE TECHNOLOGY
MilleniumGrip®



MILLENIUM DISPLAY

Ref : MLPPRK

Allows you to organize by size your Millenium Premium and Millenium Full Protect overshoes.

MATERIAL
Epoxy

DIMENSIONS
53.5 x 178 x 37.5 cm

CAPACITY EXAMPLE 1
12 pairs of Millenium Full Protect

CAPACITY EXAMPLE 2
24 pairs of Millenium Premium



GM/S
By Gaston MILLE

GM/S
GASTON MILLE

GM//S

By Gaston MILLE

GM's by Gaston MILLE® is the international brand offering models that are deliverable worldwide and cater to all types of wide-footed individuals.

It is the economical alternative while maintaining the assurance of quality, comfort, and the **Gaston MILLE®** style that will appeal to a broad audience. **The models in this range are intended for professions in industry and construction.**

GM's by Gaston MILLE® is a unique brand for functional products that benefit from **Gaston MILLE®'s** extensive experience in design and conception, while achieving optimal value for money.





MONSTER BROWN

S3 FO SR

(39/48) Ref : MHMA3



DEALER

S3 FO SR

(39/48) Ref : DOMA3



STANDARD
EN ISO 20345

TOECAP
Fiberglass

PENETRATION RESISTANT MIDSOLE
Steel

LINING
Flexible 3D mesh textile

SOLE
PU/PU

UPPER
Nubuck leather

INSOLE
Thermoformed

SOLE TECHNOLOGY
GMs Grip®



HIKER
S3L FO SR
 (39/46) Ref : HBN03



STANDARD
 EN ISO 20345

TOECAP
 Fibreglass

PENETRATION RESISTANT MIDSOLE
 Textile

LINING
 Flexible 3D mesh textile

SOLE
 Rubber / EVA

UPPER
 Technical textile

INSOLE
 Thermoformed

SOLE TECHNOLOGY
 GMs Grip®



CIGALE
S3 FO SR
(39/48) Ref : CBBE3



RHIN
S3 FO SR
(39/48) Ref : RHBE3



STANDARD
EN ISO 20345

TOECAP
Fibreglass

PENETRATION RESISTANT MIDSOLE
Steel

LINING
Flexible 3D mesh textile

SOLE
PU/PU

UPPER
Nubuck leather

INSOLE
Thermoformed

SOLE TECHNOLOGY
GMs Grip®



PLAYER LOW
S3 SRC

(36/48) Ref : GPLB3



PLAYER
S3 SRC

(36/48) Ref : GPLY3



STANDARD
EN ISO 20345

TOECAP
Fibreglass

PENETRATION RESISTANT MIDSOLE
Textile

LINING
Flexible 3D mesh textile

SOLE
PU/PU

UPPER
Suede leather

INSOLE
Thermoformed

SOLE TECHNOLOGY
GMs Grip®



KAMA
S3 HI CI FO SR
(39/48) Ref : RAMA3N

SUTRA
S3 HI CI FO SR
(39/48) Ref : SUTRAN (without fur)



STANDARD
EN ISO 20345

TOECAP
Fibreglass

PENETRATION RESISTANT MIDSOLE
Steel

LINING
Acrylic fur (3D mesh textile for Sutra)

SOLE
PU/PU

UPPER
Full grain leather

INSOLE
Thermoformed

SOLE TECHNOLOGY
GMs Grip®

ORCHIDÉE S2 SRC

(35/47) Ref Orchidée White : OTOR1
(35/47) Réf Orchidée Black : OTON1



GAURA S3 SRC

(39/47) Ref : GAUS3



GANGE S3 SRC

(39/47) Ref : GAMP3



FOR GANGE & GAURA ONLY



STANDARD
EN ISO 20345

TOECAP
Steel

PENETRATION RESISTANT MIDSOLE
Steel (for Gange & Gaura)

LINING
Flexible 3D mesh textile

SOLE
PU/PU

UPPER
Grain leather (microfibrE for Orchidée)
INSOLE
Thermoformed

SOLE TECHNOLOGY
MasterGrip®



FRENCH CONNECTION

SOLES BY /  & Gaston MILLE®
MICHELIN

The **French Connection®** range is the result of a partnership between two historic French manufacturers, **Gaston MILLE®** and **Michelin®**.

This collaboration has led to the creation of the best products available on the PPE market. The slim, stylish sole made of a combination of rubber and expanded polyurethane is particularly anti-slip and grippy. Lightweight, comfortable, and suitable for all types of terrain, the sneakers in this range feature the **DonutSystem® 360°**, designed to absorb shocks at the heel.

The upper is made from leather or technical textile with thermal printing depending on the version.

Aesthetic and highly anti-slip, they are ideal for indoor and outdoor work in construction, industry, and logistics environments.





TOP SNIFFER S3 CI HI HRO SRC

(39/47) Ref : SNHM3

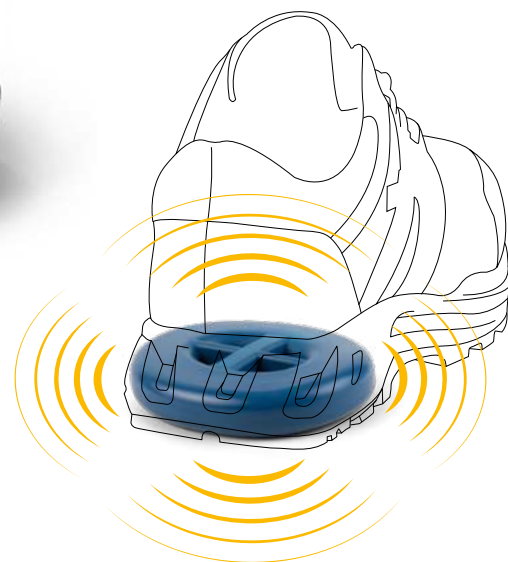


SNIFFER S3 CI HI HRO SRC

(39/47) Ref : SNBM3

DONUTSYSTEM®

360° SHOCK ABSORBER



STANDARD
EN ISO 20345

TOECAP
FibREglass

PENETRATION RESISTANT MIDSOLE
Textile

LINING
Poromax®

SOLE
PU/Rubber

UPPER
Technical textile

INSOLE
Gel Capsule sole

SOLE TECHNOLOGY
FrenchGrip®

TOP ADDICT BROWN
S3 CI HI HRO SRC

(39/47) Ref : ADHM3



ADDICT BROWN
S3 CI HI HRO SRC

(39/47) Ref : ADBM3



STANDARD
EN ISO 20345

TOECAP
Fibreglass

PENETRATION RESISTANT MIDSOLE
Textile

LINING
Poromax®

SOLE
PU/Rubber

UPPER
Full grain leather

INSOLE
Gel Capsule sole

SOLE TECHNOLOGY
FrenchGrip®

TOP ADDICT BLACK S3 CI HI HRO SRC

(39/47) Ref : ADHN3



STANDARD
EN ISO 20345

TOECAP
Fibreglass

PENETRATION RESISTANT MIDSOLE
Textile

LINING
Poromax®

SOLE
PU/Rubber

UPPER
Full grain leather

INSOLE
Gel Capsule sole

SOLE TECHNOLOGY
FrenchGrip®

ADDICT BLACK S3 CI HI HRO SRC

(39/47) Ref : ADBN3



Dunlop®

CATERING PVC BOOT SB E FO SRA

(36/48) Ref : B0DJ3



PVC SAFETY BOOT S5 SRA

(36/48) Ref : B0DE3



STANDARD
EN ISO 20345

TOECAP
Steel

UPPER
PVC

SOLE
PVC

PENETRATION RESISTANT MIDSOLE
Steel

INSOLE
Antibacterial

SOLE TECHNOLOGY
DunLop



**CATERING BOOT
PU PUROFORT**

S4 CI SRC

[35-36/49-50] Ref : BODP3



STANDARD
EN ISO 20345

TOECAP
Steel

UPPER
PU

SOLE
PU

PENETRATION RESISTANT MIDSOLE
Steel

INSOLE
Antibacterial

SOLE TECHNOLOGY
DunLop





MILLETURN®



Quick lacing

ELECTRIC®



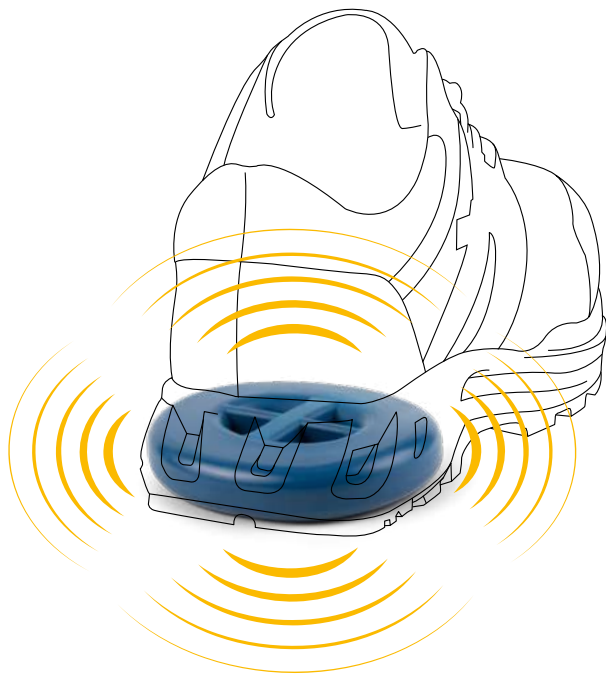
FusionGrip® PU2D insulation

Protects against the risk if electrical shock up to 18 kV*

*Gaston Mille only guarantees the mechanical tests, not the electrical insulation. Safe use requires prior testing by an accredited laboratory (e.g., Serec) and additional safety measures (e.g., floor mats, insulating gloves, shoe inspection). These shoes are a supplementary protection measure and should not be the sole safety measure against electrical hazards.



DONUTSYSTEM®



360° SHOCK ABSORPTION

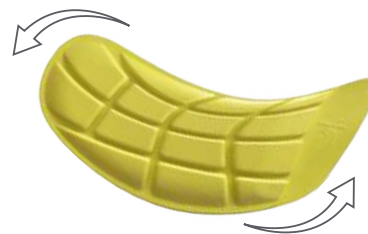
The **DonutSystem®** 360 consists of an ultra-soft, donut-shaped material integrated into the sole at the heel, which absorbs shocks and helps protect the knee joints, spinal compression, and reduces back pain



MILLEMETA®



Protection of the instep against extreme shocks and frequent impacts The **MilleMeta®** system returns to its original shape after each impact it absorbs.



Safety shield, soft, flexible, and lightweight



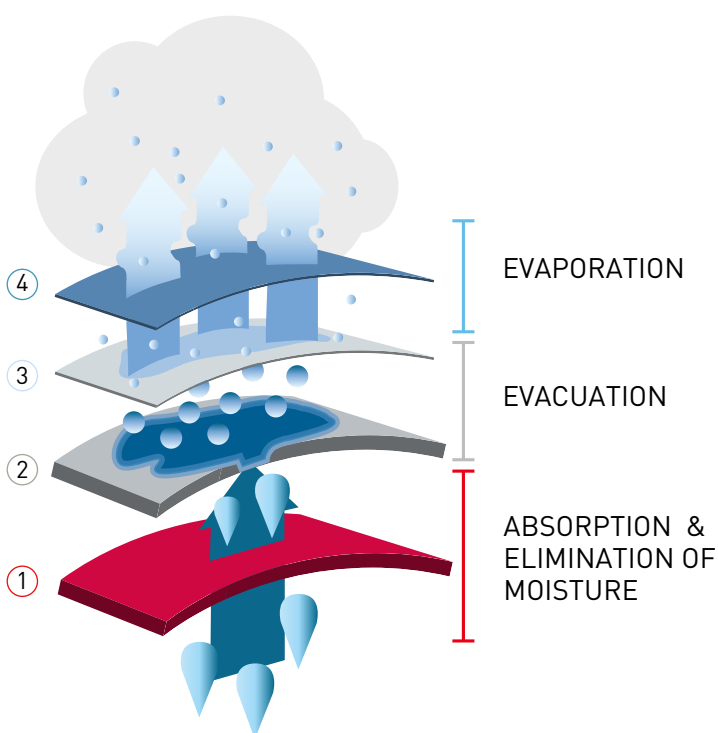
MILLECUT®



Resistance of the upper to cuts
Anticut textile inserted into the tongue and bonded to the inside of the shoe.



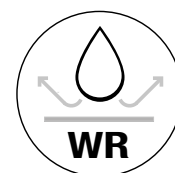
MILLEDY®



100% waterproof lining (PES Polyester), optimal breathability preventing from condensation.

- > Breathable
- > Excellent protection against viruses + antibacterial

- ④ UPPER
- ③ TECHNICAL MEMBRANE
- ② INTERMEDIATE LAYER
- ① LINING





DESCRIPTION OF SOLES



CASUALGRIP®

Wet, slippery smooth surfaces

- Steady, large fit
- 35/48
- PU/TPU Thermo injected SR



CASUALGRIP®

Wet, slippery smooth surfaces

- Steady, large fit
- 35/48
- PU/PU SR



FUSIONGRIP® PU2D

Muddy, rocky, unsteady or slippery smooth surfaces

- 7mm tuds
- 39/4
- PU/PU S



FUSIONGRIP® PU/NITRILE

Hot surfaces, resistant up to 572°F

- 7mm tuds
- 39/4
- PU/NITRILE S



FUSIONGRIP® ISULATING PU2D

Electric shock resistance up to 18 Kv

- 7mm tuds
- 39/4
- ISUL TING PU2D SR



HRO

Smooth & hot tarmac surfaces, resistant up to 572°F

- Non-marking, non-tracking
- 39/47
- PU/NITRILE



FLOWERGRIP®

Wet, slippery smooth surfaces

- Shock Absorb
- 35/42
- PU SRC



FRENCHGRIP®

Slippery smooth, concrete floors

- Steady, excellent grip, water draining
- 39/47
- PU/RUBBER SRC



VILLEGRIP®

Slippery, wet smooth surfaces

- Smart
- 39/47
- PU SRC



SMARTGRIP®

Slippery, wet smooth surfaces

- Smart
- 35/47
- PU/RUBBER SR



GMS GRIP®

Muddy, rocky surfaces

- 5mm studs
- 39/48
- PU/PU SR



MILLE SOFT® CONFORT INSOLES

- Absorption & quick drying properties, anti-mycosis & breathable.
- High performance cushioning : 2 cm thick
- Antistatic, arch support, optimal confort
- Ref : PRMSH (PRMSF ref Lady) 35/48



STANDARDS & MARKINGS



A
Antistatic footwear



AN
Ankle protection



CI
Insulation against cold



CR
Cut resistant upper



E
Energy absorption in the heel region



ESD
Electro static discharge



FO
Fuel oil resistant sole



HI
Insulation against heat



HRO
Heat resistant outsole to contact heat (572 °F during 1mm)



LG
Grip on ladders



M
Metatarsal protection



P
Penetration resistant sole (metallic)



PL
Penetration resistant sole (no metallic)



WG
Molten metal splash protection



WR
Water resistant



WPA
water penetration & absorption resistant



ELECTIC SHOCK RESISTANCE
Protection of the electricians against voltage



METAL FREE
Amagnetic (without metal)
Undetectable to metal detectors

EN ISO 20345 : 2022	
SAFETY	
SB	Basic requirements (innocuousness, strenght, resistance to shock hazards & compression: 200J)
S1	SB + close back + A + E
S2	S1 + WPA
S3	S2 + P + studded sole
S3L	S2 + PL
S4	SB + close back + A + E
S5	S4 + P + studded sole
S7L	S3L + WR
Classification I : Leather & other materials	
Classification II : all-rubber or all-polymeric types	

EN ISO 20347 : 2022	
OCCUPATIONAL	
OB	Basic requirements (innocuousness, strength): without toecap
O1	OB + close back + A + E
O2	O1 + WPA
O3	O2 + P + studded sole
O3L	O2 + PL + studded sole
EN ISO 20349 - 2	
FOOTWEAR PROTECTING AGAINST MOLTEN METAL SPLASH	
SB	Basic requirements (innocuousness, strenght, resistance to shock hazards & compression: 200J)
S1	SB + close back + A + E
S2	S1 + WPA
S3	S2 + P +studded sole
S3L	S2 + PL +studded sole
WG	Protection against molten metal splash

STANDARDS & MARKINGS



FIBERGLASS TOECAP 240J*

Light & small, amagnetic & athermic
* Performance exceeding the requirements of the standard (+20%)



STEEL TOECAP 240J*

Thin & large - more room, comfort fitting
* Performance exceeding the requirements of the standard (+20%)



ALUMINIUM TOECAP

Thin & light - confortable



PL - TEXTILE PENETRATION - RESISTANT MIDSOLE

Athermic - insulating against heat & cold



P - STEEL PENETRATION & ABSORPTION RESISTANT

Stainless steel



HIGHT SLIP RESISTANT

High performance grip - Sli presistant outsole on ceramic tile wet with glycerol oil



EASY ON - EASY OFF



MILLEDRY®

100% Waterproof technical membrane made of PES polyester, optimal breathability avoiding condensation
> Breathable
> Excellent protection against viruses + antibacterial



DONUTSYSTEM®

Shocks absorber 360° - excellent shock absorption at the heel



LEATHER UPPER

All our pieces of leather are selected with care



MICROFIBER UPPER

washable & antibacterial treatment



COOLMAX® LINING

3D fiber structure made to stay cool & dry. This technology enhances breathability



POROMAX® LINING

Poliamid textile bringing softness, flexibility & anti-abrasiveness. 3D technology developed for breathability with anti-bacterian treatment



SANITIZED® LINING

The Sanitized hygiene function protects from the formation of fungi and provides long-lasting protection



3D MESH LINING

3d mesh lining developped for breathability with anti-bacterian treatment



MICROFIBER NUDE LINING

Textile developped with thermoregulatory, antiallergic and antimicrobial effect



MILLEMETA®

Extreme impact protection of the metatarsal against repetitive impact.
MilleMeta® has a sleek, slim design that fits seamlessly and confortably within the boot. The MilleMeta® system gets back to its original shape after each absorbing impact



ASTM F2413-18 covers the minimum requirements for the design, performance, testing and classification of protective footwear. Footwear certified to ASTM F2413-18 must first meet the following requirements: impact resistant(I), compression resistant (C) and puncture resistant (PR) footwear.

Then, additional requirements such as metatarsal protection (Mt), electrical hazard protection (EH), static dissipation protection (SD) can be met (SD 100: between 1 and 100 megaohms, SD 35: between 1 and 100 megaohms, SD 10: between 1 and 10 megaohms).

SIZES CONVERSION - MEN

SIZES	39	40	41	42	43	44	45	46	47	48	49	50	51
USA	6	7	8	8	9	10	11	12	13	13	14	15	16
CM	25,3	25,9	26,6	27,3	28	28,6	29,2	29,8	30,5	31,2	32,2	32,8	33,5

SIZES CONVERSION - WOMEN

SIZES	35	36	37	38	39	40	41	42
USA	F5	F5	F6	F7	F8	F9	F10	F11
CM	22,6	23,3	24	24,6	25,3	25,9	26,7	27,4



1820

1820

Antoine Vincent Mille Shoemaking is founded

1872 - 1912

Creation of a shoe production factory by Emmanuel Mille



1897

Use of the first water wheel and arrival of electricity in the factory



1900 - 1908

Start of work shoe manufacturing for the agricultural sector (stitched/nail process)



1939 - 1945

World War II



1946 - 1978

Formation of the LLC Gaston MILLE & Sons. Charles MILLE manages the company.



1946

First shoe with forged steel toe cap



1960

First French company to develop the vulcanized rubber sole system using raw rubber, inspired by tire vulcanization



1980

1980

DIN 4843 standard and NF standard regulate the manufacturing of safety footwear

1983

Discontinuation of the production of dress shoes. Safety footwear becomes the company's main activity.

1985

Start of collaboration and subcontracting with Tunisia and India



1987

Purchase of the first polyurethane sole injection carousel, enabling the creation of high-tech safety footwear



1990

Launch of safety footwear specialized for the food industry and commercial catering



1990

2006

SA 8000 Certification for Social Responsibility



2008

Invention of the Millenium Pied Protect® safety overboot for visitors, with patented leather and TPU models



2012

Relocation of part of the production to France



2013

Nicolas MILLE manages the company





5 generations of leaders

1908

1908

Wedding of Gaston & F elicie MILLE



1912

Creation of the Gaston MILLE Company by F elicie and Gaston MILLE, manufacturing work and military shoes



1914 - 1918

1st World War
Gaston MILLE is taken prisoner



1915 - 1918

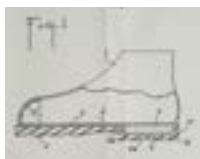
F elicie MILLE runs the Gaston MILLE company in her husband's absence



1978

1964

Charles MILLE and Dr. Martens create the patented Arausio  air-cushioned sole, which meets with enormous success



1969

Industrial development of safety footwear



1978 - 2013

Hugues MILLE manages the company



1978

First anti-electrocution safety shoe for work under medium voltage (20 kV)



2004

1992

Gaston MILLE is one of the first companies to manufacture footwear classified as Personal Protective Equipment (PPE) Class 2, compliant with European standards

1995

Inauguration of the new factory



1997 - 2003

Gaston MILLE obtains ISO 9002 certification and ISO 9001 certification, which is still in effect



2004

Launch of the first High Dynamic range of sneakers with composite toe cap



2016

- Creation of an internal laboratory to test the compliance of the footwear
- Highest revenue level for the company ( 11,817K)
- Establishment of the subsidiary Gaston Mille, Inc. in the USA



2018

Launch of the online store www.gastonmille.com

2020

Creation of the F elicie  brand in tribute to the co-founder of Gaston MILLE. A whole range of safety footwear dedicated exclusively to women is designed to fit the anatomy of the female foot



2022

For the company's 110th anniversary, launch of the new Gaston' MILLE  range featuring high-quality products made in France, equipped with a new, robust, and high-performance Gaston MILLE sole





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